

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Machine shop	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

KAIZEN IDEA SHEET

F/IMS/05

CELL: A 315 **CELL NAME:** Oil Pump Assembly **MACHINE / STAGE:** Free Rotation **OPERATION:** Free rotation

KAIZEN THEME: To eliminate hard to access.

WIDELY/DEEPLY:

PRESENT STATUS : Difficult to take the component from weighing machine at 2 feet distance.



BEFORE

IDEA: Easy to access.

COUNTERMEASURE : Change location of weighing machine nearer to work station.



AFTER

BENCHMARK	----
TARGET	-----
KAIZEN START	16.10.16
KAIZEN FINISH	17.10.16

TEAM MEMBERS:

Miss Girija
Mr. Mallikarjuna

BENEFITS:

1. Operator Moral Improved.
2. Operator Fatigue reduced.

WHY - WHY ANALYSIS :-

Why1: Difficult to take the component from weighing machine at 2 feet distance.

Why2: Location of weighing machine is too far from work station.

Why3: Hard to access

ROOT CAUSE:- Hard to access.

REGISTRATION NO. & DATE: 1308, 15.10.16

REGISTERED BY: Gurubasappa

MANAGER'S SIGN: Chamraj B T

RESULT:-



Hard to Access	Easy to Access
----------------	----------------

KAIZEN SUSTENANCE

WHAT TO DO :: Ir-reversible Kaizen

HOW TO DO : -----

FREQUENCY : One time action

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
IN RS	IN RS	IN RS
INR ----	-----	INR ----

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
1	A315 Line 2	30.10.16	Mr. Mallikarjuna	On going